

## Investigation Report for Dent Mark of Brother D02J9E001 Printed Carton

CONTROL No:	IRF - 0019			REJECT PERCENTAGE:	3.86%
REJECT QTY:	100	LOT QTY:	2590		

DIRECT CAUSE	W1	Soft corrugated materials used,
	W2	Because the soft corrugated material (TX175) is easily deformed or compressed when exposed to pressure or impact.
	W3	Standard palletizing quantity of 500pcs per caster pallet is not applicable for this item used TX175 materials.

### PRODUCTION ACTION PLAN

CORRECTIVE ACTION	Change standard palletizing quantity of 500pcs to 300pcs (for monitoring of effectiveness).	PIC:	Production Leaders	TARGET DATE:	241006
	Orientation of changing standard palletizing quantity for Brother D02J9E001 Printed Carton	PIC:	Production Leaders	TARGET DATE:	241006

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